



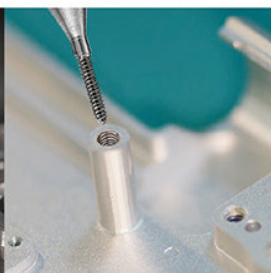
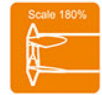
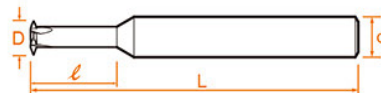
新焊接技術之絲攻及銑牙刀
Taps & Thread Milling Tools for precision operation

TM series

單刃銑牙刀 **Thread Milling**

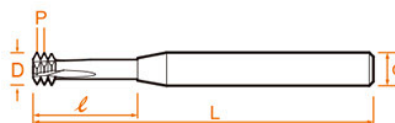
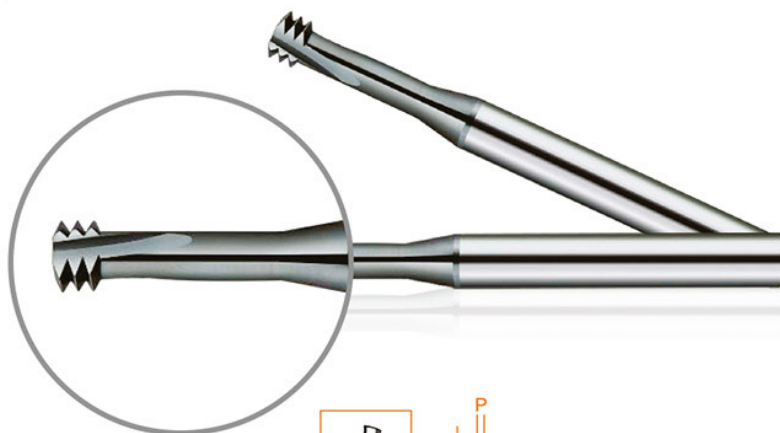
Thread Milling Features 銑牙刀功能

- Thread Size 螺紋尺寸 : M1.0~M8.0
- Reduce resistance of broken. 降低抗折
- Material 材料 : 鎢鋼 (廠牌 : Sumitomo)
- Enhance precision & percentage of thread 提高精度與螺紋的百分比
- Cost down & Increase life expectancy. 降低成本與增加壽命



TM3 series

Thread Milling, 3Flute 三刃銑牙刀



Thread Milling Series 銑牙刀系列						
Thread Size 螺紋尺寸	Pitch (P) 螺距	Diameter (D) 刃徑	Overall Length (L) 全長	Shank Dia. (d) 柄徑	Material 材質	Stock 庫存
M 1 x 0.25	0.25	0.70	50	4	Carbide	○
M 1.2 x 0.25	0.25	0.90	50	4	Carbide	○
M 1.4 x 0.30	0.30	1.05	50	4	Carbide	○
M 1.6 x 0.35	0.35	1.20	50	4	Carbide	○
M 2 x 0.4	0.40	1.55	50	4	Carbide	○
M 2.2 x 0.45	0.45	1.65	50	4	Carbide	○
M 2.5 x 0.45	0.45	1.95	50	4	Carbide	○
M 3 x 0.5	0.50	2.40	50	4	Carbide	○
M 3.5 x 0.6	0.60	2.75	50	4	Carbide	○
M 4 x 0.7	0.70	3.15	50	4	Carbide	○
M 5 x 0.8	0.80	4.05	50	6	Carbide	○
M 6 x 1.0	1.00	4.80	50	6	Carbide	○
M 8 x 1.25	1.25	6.50	50	6	Carbide	○

○ Standard 標準品 ※ Produce by order 訂製品 (Unit 單位: mm)

Low Carbon Steels 低碳鋼		Medium Carbon Steels 中碳鋼		High Carbon Steels 高碳鋼		Alloy Steels 合金鋼		Hardened Steels 硬化鋼			Stainless Steels 不銹鋼	Tool Steels 工具鋼	Cast Steels 鑄鋼	Cast Iron 鑄鐵	Ductile Cast Iron 韌性鑄鐵	
C~0.25%		C0.25%~0.45%		C~0.45%		SCM		25~45 HRC	45~55 HRC		50~60 HRC	SUS	SKD	SC	FC	FCD
○	○	○	○	○	○	○	○				○					
Copper 銅	Brass 黃銅	Brass Casting 黃銅鑄物	Bronze 青銅	Aluminum Rolled 鋁擠壓材質	Aluminum Alloy Casting 鋁合金	Magnesium Alloy Casting 鎂合金	Zinc Alloy Casting 亞鉛合金	Titanium Alloy 鈦合金	Nickel Alloy Ni基合金	Thermo Setting Plastic 熱硬化性塑膠	Thermo Plastic 熱可塑性塑膠					
Cu	Bs	BsC	PB	AL	AC, ADC	MC	ZDC									
○	○	○		○	○		○									

○ Excellent ○ Better