

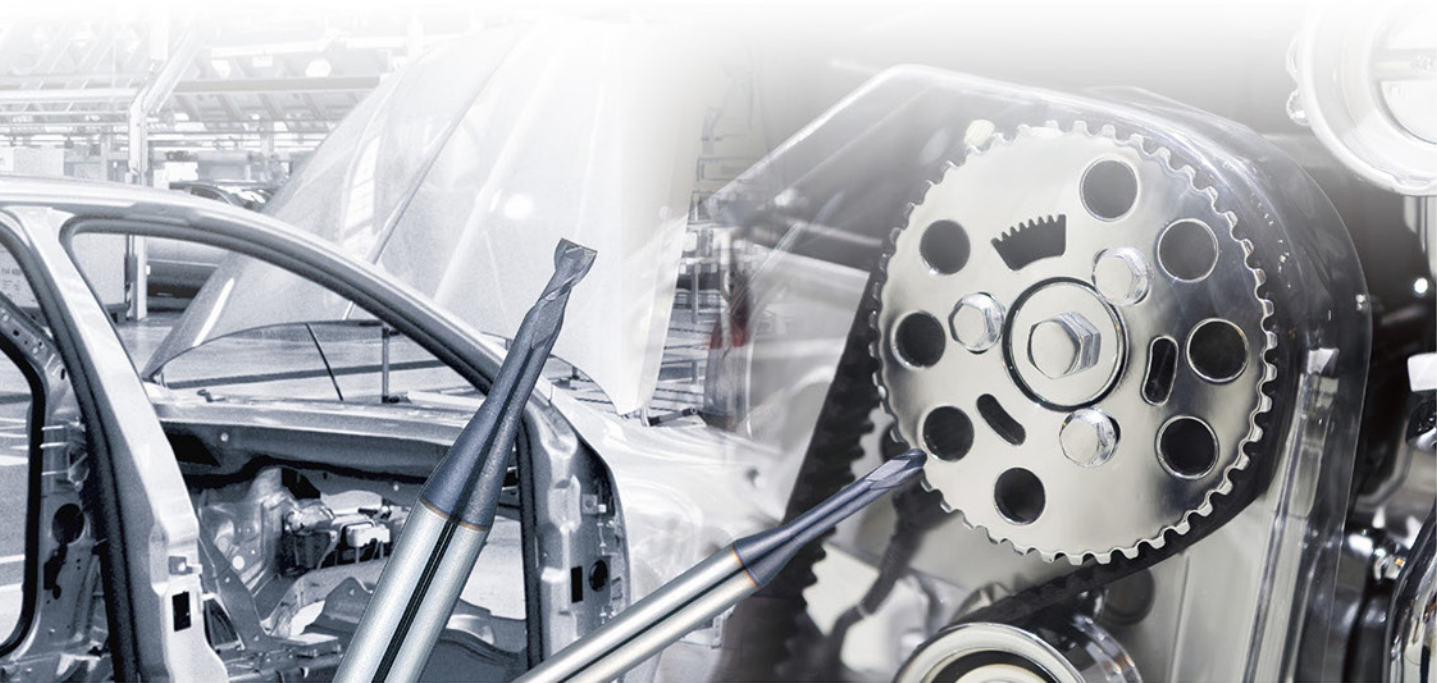
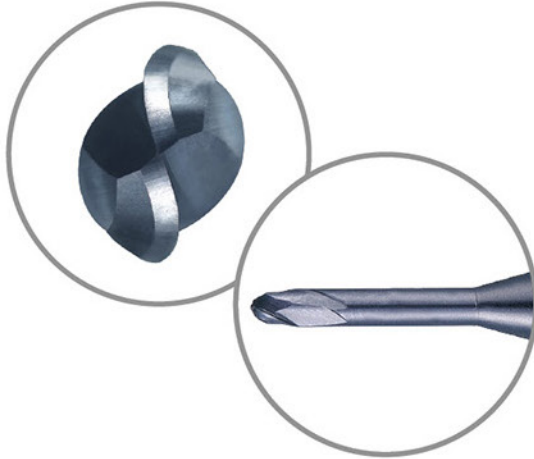


新焊接技術之機械刀具  
New Brazing Technology for **Cutting Tools**

**XLB2** series

**Ball Nose, For Deep Rib Processing, Long Neck, 2 Flute**

二刃深溝加工鎢鋼球刀



TOPGREEN provides creative solutions and premium services necessary for the clients success and creates business values.

Integrated Needs · Innovated Values 整合需求 · 創造價值 鑽鉅科技提供創造性的解決方案和優質的服務 成功地為客戶創造商業價值

# XLB2 series

## Ball Nose, For Deep Rib Processing, Long Neck, 2 Flute

二刃深溝加工鎢鋼球刀



  (B) Composite Blank 複合式棒料 
   (C) Solid Carbide 全鎢鋼 
   (S) S Type of New Brazing 鎢鋼接鎢鋼  
 \* (B) Not available for SUS with shrink fit chuck. (B) 不銹鋼柄 (SUS) 的複合式刀具請勿使用於燒結式刀桿。

Model No. 型號	Radius (R) R角	Diameter (D) 刀徑	Flute Length (ℓ) 溝長	Effective Length (ℓ1) 有效長	Overall Length (L) 全長	Shank Diameter (d) 柄徑	Stock 庫存	Blank Type 棒料型式
XLB2R0020E020	R0.2	0.4	0.7	2	50	4	○	(B) (C) (S)
XLB2R0020E040	R0.2	0.4	0.7	4	50	4	○	(B) (C) (S)
XLB2R0025E040	R0.25	0.5	0.8	4	50	4	○	(B) (C) (S)
XLB2R0025E060	R0.25	0.5	0.8	6	50	4	○	(B) (C) (S)
XLB2R0030E040	R0.3	0.6	0.9	4	50	4	○	(B) (C) (S)
XLB2R0030E060	R0.3	0.6	0.9	6	50	4	○	(B) (C) (S)
XLB2R0030E080	R0.3	0.6	0.9	8	50	4	○	(B) (C) (S)
XLB2R0040E040	R0.4	0.8	1.2	4	50	4	○	(B) (C) (S)
XLB2R0040E060	R0.4	0.8	1.2	6	50	4	○	(B) (C) (S)
XLB2R0040E080	R0.4	0.8	1.2	8	50	4	○	(B) (C) (S)
XLB2R0050E040	R0.5	1	1.5	4	50	4	○	(B) (C) (S)
XLB2R0050E060	R0.5	1	1.5	6	50	4	○	(B) (C) (S)
XLB2R0050E080	R0.5	1	1.5	8	50	4	○	(B) (C) (S)
XLB2R0050E100	R0.5	1	1.5	10	50	4	○	(B) (C) (S)
XLB2R0050E120	R0.5	1	1.5	12	50	4	○	(B) (C) (S)
XLB2R0075E080	R0.75	1.5	1.5	8	50	4	○	(B) (C) (S)
XLB2R0075E100	R0.75	1.5	1.5	10	50	4	○	(B) (C) (S)
XLB2R0075E120	R0.75	1.5	1.5	12	50	4	○	(B) (C) (S)
XLB2R0075E160	R0.75	1.5	1.5	16	50	4	○	(B) (C) (S)
XLB2R0100E080	R1	2	2	8	50	4	○	(B) (C) (S)
XLB2R0100E100	R1	2	2	10	50	4	○	(B) (C) (S)
XLB2R0100E120	R1	2	2	12	60	4	○	(B) (C) (S)
XLB2R0100E160	R1	2	2	16	60	4	○	(B) (C) (S)
XLB2R0100E200	R1	2	2	20	60	4	○	(B) (C) (S)
XLB2R0150E160	R1.5	3	3	16	75	6	○	(B) (C) (S)
XLB2R0150E200	R1.5	3	3	20	75	6	○	(B) (C) (S)
XLB2R0150E250	R1.5	3	3	25	60	6	○	(B) (C) (S)
XLB2R0200E160	R2	4	4	16	75	6	○	(B) (C) (S)
XLB2R0200E200	R2	4	4	20	75	6	○	(B) (C) (S)
XLB2R0200E250	R2	4	4	25	75	6	○	(B) (C) (S)
XLB2R0200E300	R2	4	4	30	75	6	○	(B) (C) (S)

○ Standard 標準品 ※ Produce by order 訂製品 (Unit 單位: mm)

Carbon Steels	Alloy Steels	Tools Steels	Prehardened Steels	Prehardened Steels	Hardened Steels	Stainless Steels	Cast Iron	Ductile Cast Iron	Copper Alloys	Aluminum Alloy	Graphite	Titanium Alloys	Heat Resistant Alloys	Plastic	Composite Material CFRP
~40HRC			~45 HRC	~55 HRC	~60 HRC	~65 HRC	~35 HRC	~350HB							
⊙	⊙	⊙	⊙	○				○			○				

⊙ Excellent ○ Better

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