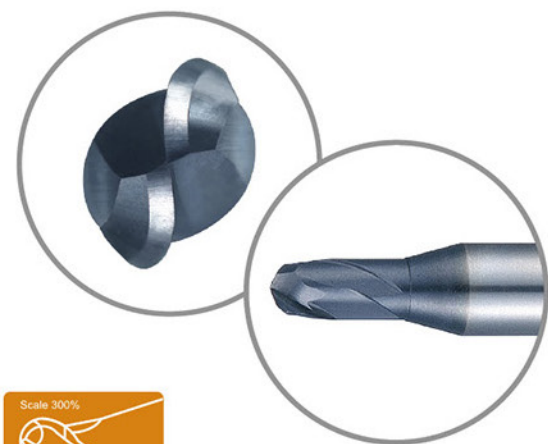
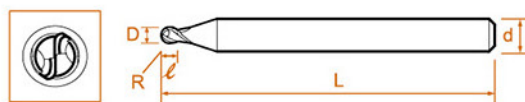


新焊接技術之機械刀具
New Brazing Technology for Cutting Tools



SB2 series

Ball Nose, 2 Flute 二刃鑄鋼球刀



D<6 0--0.028
6 ≤ D 0--0.038
 R ± 0.01

■ (B) Composite Blank 複合式棒料 ■ (C) Solid Carbide 全鑄鋼 ■ (S) S Type of New Brazing 鑄鋼接鑄鋼
* (B) Not available for SUS with shrink fit chuck. (B) 不銹鋼 (SUS) 的複合式刀具請勿用於燒結式刀桿。

Model No. 型號	Radius (R) R角	Diameter (D) 刀徑	Flute Length (ℓ) 刃長	Overall Length (L) 全長	Shank Diameter (d) 柄徑	Stock 庫存	Blank Type 棒料型式
SB2R0010S04	R0.1	0.2	0.2	50	4	○	(B) (C) (S)
SB2R0015S04	R0.15	0.3	0.5	50	4	○	(B) (C) (S)
SB2R0020S04	R0.2	0.4	0.6	50	4	○	(B) (C) (S)
SB2R0025S04	R0.25	0.5	0.8	50	4	○	(B) (C) (S)
SB2R0030S04	R0.3	0.6	0.9	50	4	○	(B) (C) (S)
SB2R0040S04	R0.4	0.8	1.2	50	4	○	(B) (C) (S)
SB2R0050S04	R0.5	1	1.5	50	4	○	(B) (C) (S)
SB2R0075S04	R0.75	1.5	2.3	50	4	○	(B) (C) (S)
SB2R0100S04	R1	2	3	50	4	○	(B) (C) (S)
SB2R0125S04	R1.25	2.5	3.8	50	4	○	(B) (C) (S)
SB2R0150S03	R1.5	3	4.5	50	3	○	(B) (C) (S)
SB2R0150S04	R1.5	3	4.5	50 / 60	4	○	(B) (C) (S)
SB2R0175S04	R1.75	3.5	5.3	50	4	○	(B) (C) (S)
SB2R0200S04	R2	4	6	50	4	○	(B) (C) (S)
SB2R0250S06	R2.5	5	7.5	50	6	○	(B) (C) (S)
SB2R0300S06	R3	6	9	50	6	○	(B) (C) (S)
SB2R0400S08	R4	8	12	60	8	○	(B) (C) (S)
SB2R0500S10	R5	10	15	75	10	○	(B) (C) (S)
SB2R0600S12	R6	12	18	75	12	○	(B) (C) (S)
SB2R0700S14	R7	14	24	80	14	✗	(B) (C) (S)
SB2R0800S16	R8	16	24	100	16	✗	(B) (C) (S)
SB2R1000S20	R10	20	30	150	20	✗	(B) (C) (S)
SB2R1250S25	R12.5	25	35	150	25	✗	(B) (C) (S)

○ Standard 標準品 ✗ Produce by order 訂製品 (Unit 單位: mm)

Carbon Steels	Alloy Steels	Tools Steels	Prehardened Steels	Prehardened Steels	Hardened Steels	Stainless Steels	Cast Iron	Ductile Cast Iron	Copper Alloys	Aluminum Alloy	Graphite	Titanium Alloys	Heat Resistant Alloys	Plastic	Composite Material CFRP
~40HRC				~45 HRC	~55 HRC	~60 HRC	~65 HRC	~35 HRC	~350HB						
○	○	○		○	○			○	○						

○ Excellent ○ Better

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