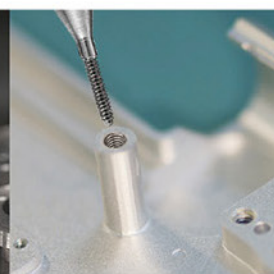


直刃型絲攻 **Straight Fluted Tap**

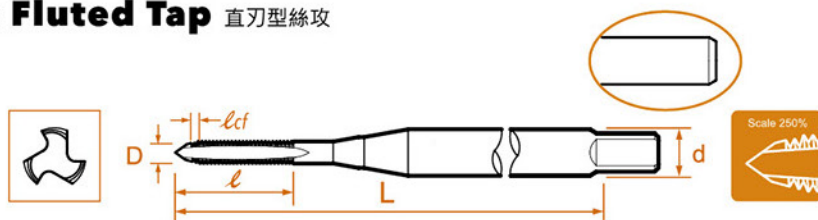
Tap Features 絲攻功能

- For tap is capping of small size tapping operation efficiently in precision components for IT industrial, etc.
 適用精密機器 · IT行業零配件的精密攻牙加工一效率高、精度佳。
- Suitable for Aluminum Alloy Casting, Magnesium Alloy Casting, Copper and Stainless Steel.
 適合鋁合金鑄造 · 鎂合金鑄件 · 銅合金及不銹鋼。



ST series

Straight Fluted Tap 直刃型絲攻



Thread Size 螺紋尺寸	TAP Limit 精度	lc 無效牙	(L) Overall Length 全長	(l) Thread Length 螺紋長	Fluted 刃數	(Ds) Shank Diameter 柄徑	Material 材質	Stock 庫存
M 1 x 0.25	TO1	1.5P	30	5	3	3	Carbide+SUS	○
M 1.1 x 0.25	TO1	1.5P	32	5	3	3	Carbide+SUS	○
M 1.2 x 0.25	TO1	1.5P	32	5	3	3	Carbide+SUS	○
M 1.4 x 0.3	TO1	1.5P	34	8	3	3	Carbide+SUS	✘
M 1.6 x 0.35	TO1	1.5P	36	8	3	3	Carbide+SUS	✘
M 1.7 x 0.35	TO1	1.5P	36	10	3	3	Carbide+SUS	✘
M 1.8 x 0.35	TO1	1.5P	36	10	3	3	Carbide+SUS	○
M 2 x 0.4	TO1	1.5P	40	12	3	3	Carbide+SUS	✘
M 2.2 x 0.45	TO1	1.5P	40	12	3	3	Carbide+SUS	✘
M 2.3 x 0.4	TO1	1.5P	40	12	3	3	Carbide+SUS	✘
M 2.5 x 0.45	TO1	1.5P	45	12	3	3	Carbide+SUS	○
M 2.6 x 0.45	TO1	1.5P	45	12	3	3	Carbide+SUS	✘
M 3 x 0.5	TO1	1.5P	45	12	3	4	Carbide+SUS	✘
M 3.5 x 0.6	TO1	1.5P	50		3	4	Carbide+SUS	✘
M 4 x 0.7	TO2	1.5P	50		3	6/5 ✘	Carbide+SUS	✘
M 4.5 x 0.75	TO2	1.5P	55		3	6/5 ✘	Carbide+SUS	✘
M 5 x 0.8	TO2	1.5P	60		3	6/5.5 ✘	Carbide+SUS	✘
M 6 x 1.0	TO2	1.5P	60		3	6	Carbide+SUS	✘
M 7 x 0.5	TO1	1.5P	65		4	8/6.2 ✘	Carbide+SUS	✘
M 8 x 1.25	TO2	1.5P	70		4	8/6.2 ✘	Carbide+SUS	✘
M 9 x 1.0	TO2	1.5P	72		4	8/7 ✘	Carbide+SUS	✘
M 10 x 1.25	TO2	1.5P	75		4	8/7 ✘	Carbide+SUS	✘
M 11 x 1.5	TO2	1.5P	80		4	8	Carbide+SUS	✘
M 12 x 1.75	TO2	1.5P	82		4	10/8.5 ✘	Carbide+SUS	✘
M 14 x 2.0	TO2	1.5P	88		4	12/10.5 ✘	Carbide+SUS	✘
M 15 x 1.5	TO2	1.5P	95		4	12/10.5 ✘	Carbide+SUS	✘
M 16 x 1.5	TO2	1.5P	95		4	14/12.5 ✘	Carbide+SUS	✘
M 18 x 2.5	TO3	1.5P	100		4	14	Carbide+SUS	✘
M 20 x 2.5	TO3	1.5P	105		4	14/15 ✘	Carbide+SUS	✘

○ Standard 標準品 ✘ Produce by order 訂製品 (Unit 單位: mm)

Low Carbon Steels 低碳鋼	Medium Carbon Steels 中碳鋼	High Carbon Steels 高碳鋼	Alloy Steels 合金鋼	Hardened Steels 硬化鋼			Stainless Steels 不銹鋼	Tool Steels 工具鋼	Cast Steels 鑄鋼	Cast Iron 鑄鐵	Ductile Cast Iron 韌性鑄鐵
C~0.25%	C0.25%~0.45%	C~0.45%	SCM	25~45 HRC	45~55 HRC	50~60 HRC	SUS	SKD	SC	FC	FCD
						○	◎				

◎ Excellent ○ Better