

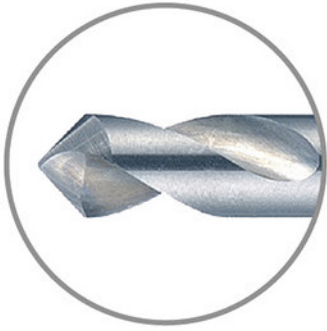


新焊接技術之機械刀具

New Brazing Technology for Cutting Tools

NCD series

定位鑽頭 Carbide Spotting Drills



■ (B) Composite Blank 複合式棒料 ■ (C) Solid Carbide 全鎢鋼

* (B) Not available for SUS with shrink fit chuck. (B) 不銹鋼柄 (SUS) 的複合式刀具請勿使用於攪結式刀桿。

Model No. 型號	Diameter (D) 刃徑	Flute Length (ℓ) 溝長	Overall Length (L) 全長	Shank Diameter (d) 柄徑	Stock 庫存	Blank Type 棒料型式
NCD20200L060	2	6	32	2	✘	(B) (C)
NCD20300L080	3	8	38	3	✘	(B) (C)
NCD20400L100	4	10	50	4	✘	(B) (C)
NCD20500L130	5	13	50	5	✘	(B) (C)
NCD20600L130	6	13	50	6	✘	(B) (C)
NCD20800L200	8	20	60	8	✘	(B) (C)
NCD21000L220	10	22	75	10	✘	(B) (C)

○ Standard 標準品 ※ Produce by order 訂製品 (Unit 單位: mm)

Low Carbon Steels	Medium Carbon Steels	High Carbon Steels	Alloy Steels	Hardened Steels	Quenched and Tempered Steels	Stainless Steels	Tools Steels	Cast Iron	Ductile Cast Iron	Copper Alloys	Aluminum	Aluminum Alloy Casting	Titanium Alloys	Inconel *
C<0.25%	C0.25%~0.45%	C0.45%~	SCM	~35 HRC 35~45 HRC	45~50 HRC 50~62 HRC 62~70 HRC	SUS	SKD SKS	FC	FCD	Cu	AL	AC		
○	○	○	○	○	○		○	○	○			○	○	○

○ Excellent ○ Better