

新焊接技術之機械刀具
New Brazing Technology for Cutting Tools



SB2P series

Ball Nose, For Hardened Material, 2 Flute 高硬度加工二刃鎢鋼球刀



$D < 6$ 0--0.028
 $6 \leq D$ 0--0.038

$R \pm 0.01$

■ (B) Composite Blank 複合式棒料 ■ (C) Solid Carbide 全鎢鋼 ■ (S) S Type of New Brazing 鎢鋼接鎢鋼
* (B) Not available for SUS with shrink fit chuck. (B) 不銹鋼柄 (SUS) 的複合式刀具請勿使用於鎖結式刀桿。

Model No. 型號	Radius (R) R角	Diameter (D) 刃徑	Flute Length (ℓ) 刃長	Effective Length (ℓ1) 有效長	Overall Length (L) 全長	Shank Diameter (d) 柄徑	Stock 庫存	Blank Type 棒料型式
SB2PR0015S06	R0.15	0.3	0.3	0.6	50	6	○	(B) (C) (S)
SB2PR0020S06	R0.2	0.4	0.4	0.8	50	6	○	(B) (C) (S)
SB2PR0025S06	R0.25	0.5	0.5	1.0	50	6	○	(B) (C) (S)
SB2PR0030S06	R0.3	0.6	0.6	1.2	50	6	○	(B) (C) (S)
SB2PR0040S06	R0.4	0.8	0.8	1.6	50	6	○	(B) (C) (S)
SB2PR0050S06	R0.5	1	1	2.5	50	6	○	(B) (C) (S)
SB2PR0075S06	R0.75	1.5	1.5	4	50	6	○	(B) (C) (S)
SB2PR0100S06	R1	2	2	6	60	6	○	(B) (C) (S)
SB2PR0125S06	R1.25	2.5	2.5	6	60	6	○	(B) (C) (S)
SB2PR0150S06	R1.5	3	3	8	60	6	○	(B) (C) (S)
SB2PR0175S06	R1.75	3.5	3.5	8	60	6	○	(B) (C) (S)
SB2PR0200S06	R2	4	4	8	60	6	○	(B) (C) (S)
SB2PR0250S06	R2.5	5	5	12	60	6	○	(B) (C) (S)
SB2PR0300S06	R3	6	6	13	60	6	○	(B) (C) (S)
SB2PR0400S08	R4	8	8	14	60	8	○	(B) (C) (S)
SB2PR0500S10	R5	10	10	18	75	10	○	(B) (C) (S)
SB2PR0600S12	R6	12	12	22	75	12	○	(B) (C) (S)
SB2PR0700S14	R7	14	24		80	14	✘	(B) (C) (S)
SB2PR0800S16	R8	16	24		100	16	✘	(B) (C) (S)
SB2PR1000S20	R10	20	30		150	18	✘	(B) (C) (S)
SB2PR1250S25	R12.5	25	35		150	20	✘	(B) (C) (S)

○ Standard 標準品 ✘ Produce by order 訂製品 (Unit 單位: mm)

Carbon Steels	Alloy Steels	Tools Steels	Prehardened Steels	Prehardened Steels	Hardened Steels	Stainless Steels	Cast Iron	Ductile Cast Iron	Copper Alloys	Aluminum Alloy	Graphite	Titanium Alloys	Heat Resistant Alloys	Plastic	Composite Material CFRP
				~45 HRC	~55 HRC	~60 HRC	~65 HRC	~35 HRC	~350HB						
○	○	○		◎				○	○						

◎ Excellent ○ Better

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