



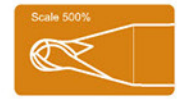
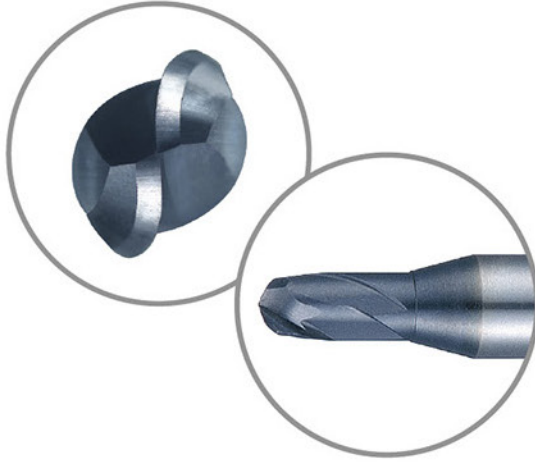
新焊接技術之機械刀具

New Brazing Technology for Cutting Tools

SB2L series

Ball Nose, Long Shank, 2 Flute

二刃長柄鑄鋼球刀



■ (B) Composite Blank 複合式棒料
 ■ (C) Solid Carbide 全鑄鋼
 ■ (S) S Type of New Brazing 鑄鋼接鑄鋼
 * (B) Not available for SUS with shrink fit chuck. (B) 不銹鋼柄 (SUS) 的複合式刀具請勿使用於燒結式刀桿。

$L < 6$ 0--0.028
 $6 \leq D$ 0--0.038

$R \pm 0.01$

Model No. 型號	Radius (R) R角	Diameter (D) 刃徑	Flute Length (ℓ) 刃長	Overall Length (L) 全長	Shank Diameter (d) 柄徑	Stock 庫存	Blank Type 棒料型式
SB2LR0100L075	R1	2	3	75	4	○	(B) (C) (S)
SB2LR0200L075	R2	4	6	75	4	○	(B) (C) (S)
SB2LR0300L075	R3	6	9	75	6	○	(B) (C) (S)
SB2LR0300L100	R3	6	9	100	6	○	(B) (C) (S)
SB2LR0400L100	R4	8	12	100	8	○	(B) (C) (S)
SB2LR0500L100	R5	10	15	100	10	○	(B) (C) (S)
SB2LR0600L100	R6	12	18	100	12	○	(B) (C) (S)
SB2LR0700L100	R7	14	24	100	14	✗	(B) (C) (S)
SB2LR0800L150	R8	16	24	150	16	✗	(B) (C) (S)
SB2LR0800L200	R8	16	24	200	16	✗	(B) (C) (S)
SB2LR1000L200	R10	20	30	200	20	✗	(B) (C) (S)
SB2LR1250L200	R12.5	25	35	200	25	✗	(B) (C) (S)

○ Standard 標準品 ✗ Produce by order 訂製品 (Unit 單位: mm)

Carbon Steels	Alloy Steels	Tools Steels	Prehardened Steels	Prehardened Steels	Hardened Steels	Stainless Steels	Cast Iron	Ductile Cast Iron	Copper Alloys	Aluminum Alloy	Graphite	Titanium Alloys	Heat Resistant Alloys	Plastic	Composite Material CFRP
~40HRC				~45 HRC	~55 HRC	~60 HRC	~65 HRC	~35 HRC	~350HB						
○	○	○	○	○	○				○	○					

○ Excellent ○ Better