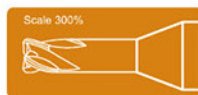
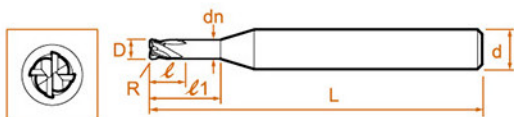
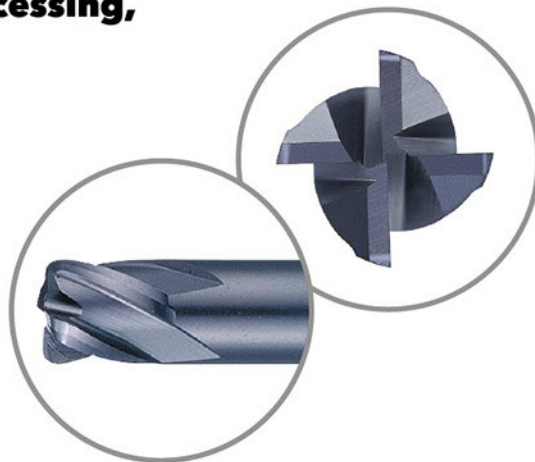


新焊接技術之機械刀具  
New Brazing Technology for Cutting Tools



# XL4R(SS4R) series

## Corner Radius, For Deep Rib Processing, 4 Flute 四刃深溝加工鎢鋼圓鼻刀



$D \leq 3$  -0.005~-0.02  
 $3 < D \leq 12$  -0.01~-0.03

$R \pm 0.02$

■ (B) Composite Blank 複合式棒料 ■ (C) Solid Carbide 全鎢鋼 ■ (S) S Type of New Brazing 鎢鋼接鎢鋼

\* (B) Not available for SUS with shrink fit chuck. (B) 不銹鋼柄 (SUS) 的複合式刀具請勿使用於燒結式刀桿。

Model No. 型號	Diameter (D) 刀徑	Corner Radius (R) R角	Flute Length (l) 刃長	Effective Length (l1) 有效長	Overall Length (L) 全長	Shank Diameter (d) 柄徑	Stock 庫存	Blank Type 棒料型式
XL4RD0300R020	3	R0.2	3	10	50	6	○	(B) (C) (S)
XL4RD0300R050	3	R0.5	3	10	50	6	○	(B) (C) (S)
XL4RD0400R020	4	R0.2	4	12	50	6	○	(B) (C) (S)
XL4RD0400R050	4	R0.5	4	12	50	6	○	(B) (C) (S)
XL4RD0500R050	5	R0.5	5	15	50	6	○	(B) (C) (S)
XL4RD0500R100	5	R1	5	15	50	6	○	(B) (C) (S)
XL4RD0600R050	6	R0.5	6	18	60	6	○	(B) (C) (S)
XL4RD0600R100	6	R1	6	18	60	6	○	(B) (C) (S)
XL4RD0800R050	8	R0.5	8	24	75	8	○	(B) (C) (S)
XL4RD0800R100	8	R1	8	24	75	8	○	(B) (C) (S)
XL4RD1000R050	10	R0.5	10	30	75	10	○	(B) (C) (S)
XL4RD1000R100	10	R1	10	30	75	10	○	(B) (C) (S)
XL4RD1000R200	10	R2	10	30	75	10	○	(B) (C) (S)
XL4RD1200R050	12	R0.5	12	36	75	12	○	(B) (C) (S)
XL4RD1200R100	12	R1	12	36	75	12	○	(B) (C) (S)
XL4RD1200R200	12	R2	12	36	75	12	○	(B) (C) (S)

○ Standard 標準品 ※ Produce by order 訂製品 (Unit 單位: mm)

Carbon Steels	Alloy Steels	Tools Steels	Prehardened Steels	Prehardened Steels	Hardened Steels	Stainless Steels	Cast Iron	Ductile Cast Iron	Copper Alloys	Aluminum Alloy	Graphite	Titanium Alloys	Heat Resistant Alloys	Plastic	Composite Material CFRP
				~45 HRC	~55 HRC	~60 HRC	~65 HRC	~35 HRC	~350HB						
○	○	○		○	○				○	○					

○ Excellent ○ Better

TOPGREEN provides creative solutions and premium services necessary for the clients success and creates business values.

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