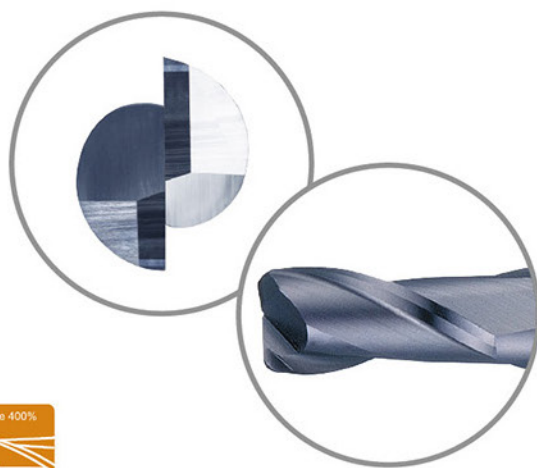


新焊接技術之機械刀具  
New Brazing Technology for Cutting Tools



# MS2R series

## Corner Radius, 2 Flute 二刃鎢鋼圓鼻刀



$D \leq 3$  -0.005~-0.02  
 $3 < D \leq 12$  -0.01~-0.03

$R \pm 0.02$

■ (B) Composite Blank 複合式棒料 ■ (C) Solid Carbide 全鎢鋼 ■ (S) S Type of New Brazing 鎢鋼接鎢鋼

\* (B) Not available for SUS with shrink fit chuck. (B) 不銹鋼柄 (SUS) 的複合式刀具請勿使用於燒結式刀桿。

Model No. 型號	Diameter (D) 刀徑	Corner Radius (R) R角	Flute Length (ℓ) 刃長	Overall Length (L) 全長	Shank Diameter (d) 柄徑	Stock 庫存	Blank Type 棒料型式
MS2RD0100R010	1	R0.1	2	50	4	○	(B) (C) (S)
MS2RD0100R020	1	R0.2	2	50	4	○	(B) (C) (S)
MS2RD0200R020	2	R0.2	4	50	4	○	(B) (C) (S)
MS2RD0200R050	2	R0.5	4	50	4	○	(B) (C) (S)
MS2RD0300R020	3	R0.2	6	50	4	○	(B) (C) (S)
MS2RD0300R050	3	R0.5	6	50	4	○	(B) (C) (S)
MS2RD0400R020	4	R0.2	8	50	4	○	(B) (C) (S)
MS2RD0400R050	4	R0.5	8	50	4	○	(B) (C) (S)
MS2RD0400R100	4	R1	8	50	4	○	(B) (C) (S)
MS2RD0600R020	6	R0.2	12	50	6	○	(B) (C) (S)
MS2RD0600R050	6	R0.5	12	50	6	○	(B) (C) (S)
MS2RD0600R100	6	R1	12	50	6	○	(B) (C) (S)
MS2RD0800R050	8	R0.5	16	60	8	○	(B) (C) (S)
MS2RD0800R100	8	R1	16	60	8	○	(B) (C) (S)
MS2RD0800R200	8	R2	16	60	8	○	(B) (C) (S)
MS2RD1000R050	10	R0.5	20	75	10	○	(B) (C) (S)
MS2RD1000R100	10	R1	20	75	10	○	(B) (C) (S)
MS2RD1000R200	10	R2	20	75	10	○	(B) (C) (S)
MS2RD1200R100	12	R1	24	75	12	○	(B) (C) (S)
MS2RD1200R200	12	R2	24	75	12	○	(B) (C) (S)

○ Standard 標準品 ※ Produce by order 訂製品 (Unit 單位: mm)

Carbon Steels	Alloy Steels	Tools Steels	Prehardened Steels	Prehardened Steels	Hardened Steels	Stainless Steels	Cast Iron	Ductile Cast Iron	Copper Alloys	Aluminum Alloy	Graphite	Titanium Alloys	Heat Resistant Alloys	Plastic	Composite Material CFRP
				~45 HRC	~55 HRC	~60 HRC	~65 HRC	~35 HRC							
○	○	○		○	○			○	○						

○ Excellent ○ Better

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